



GEL 212



GEL 213

### General information

- ▶ conversion of standardized sine signals into square signals up to an interpolation factor of 512
- ▶ GEL 212 closed housing with 12-pole connector, IP 65
- ▶ GEL 213 for top hat rail mounting with terminal strips, IP 20

### Input signals

- ▶ 2 sine-wave signals shifted by  $90^\circ$  and their inverse signals
- ▶ signal level  $250 mV_s$  peak value, per track =  $1 V_{PP}$  as differential signal
- ▶ reference signal and inverse reference signal (option)

### Output signals

- ▶ 2 square-wave signals shifted by  $90^\circ$  and their inverse signals
- ▶ reference pulse (option)
- ▶ output either with 5 V DC or 0 to 30 V DC signal level
- ▶ using quadruple edge evaluation a resolution of up to 2048 pulses per signal period is possible

### Fields of applications

- ▶ interpolation of sinusoidal signals from the MiniCODER GEL 2442 K/KN/KM, GEL 243 L and rotary encoder GEL 295x K/KN
- ▶ interpolation of sine-shaped voltages with an amplitude of  $1 V_{PP}$

# Technical data

	T, TN	U, UN	V, VN	X, XN
<b>Electrical data</b>				
Supply voltage	5 V DC $\pm$ 5%	10 to 30 V DC		
Power consumption (without load)	$\leq$ 1 W			
Output signals	2 square-wave signals shifted by 90° and their inversed signals optional: reference signal (N)			
Logic level	TTL, compatible with RS 422 and RS 485		push-pull signal	
Output level high	$\geq V_S - 1.00$ V at I = 10 mA; $\geq V_S - 1.20$ V at I = 30 mA	$\geq 4.00$ V at I = 10 mA; $\geq 3.85$ V at I = 30 mA	$\geq V_S - 1.80$ V at I = 10 mA; $\geq V_S - 2.20$ V at I = 30 mA	
Output level low	$\leq 0.75$ V at I = 10 mA; $\leq 1.00$ V at I = 30 mA		$\leq 1.15$ V at I = 10 mA; $\leq 1.55$ V at I = 30 mA	
Input signals	2 sinusoidal signals shifted by 90° and their inversed signals with differential voltage 1 V <sub>PP</sub> optional: reference signal (N)			
Input frequency	0 to 50 kHz			
Output frequency	max. 200 kHz Input frequency by multiplier (see type code)			
Short wave precision <sup>(1)</sup>	0,08° <sup>(2)</sup>			
Short wave precision	dependent on the precision of the measuring scale (target wheel)			
<b>Connection data</b>				
Connection	GEL 212: 12-pole circular connectors GEL 213: terminal strips			
Max. permissible cable length <sup>(3)</sup>	25 m for cable cross section 0.5 mm <sup>2</sup>			
<b>Ambiant data</b>				
Working and operating temperature	-40 °C to +85 °C			
Protection class (EN/IEC 60529)	GEL 212: IP 65 GEL 213: IP 20			
Vibration protection (EN/IEC 60068-2-6)	200 m/s <sup>2</sup> (20g)			
Electromagnetic compatibility (EMC)	EN/IEC 61000-6-1 bis 4			
Insulation strength (DIN EN 60439-1)	500 V AC			

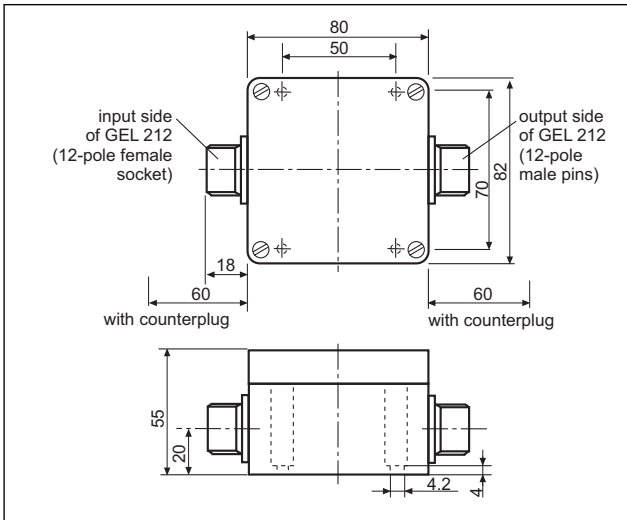
<sup>(1)</sup> Referring to a target wheel with 256 teeth and module 0.3

<sup>(2)</sup> If sensor and interpolation electronics are matched to one another.

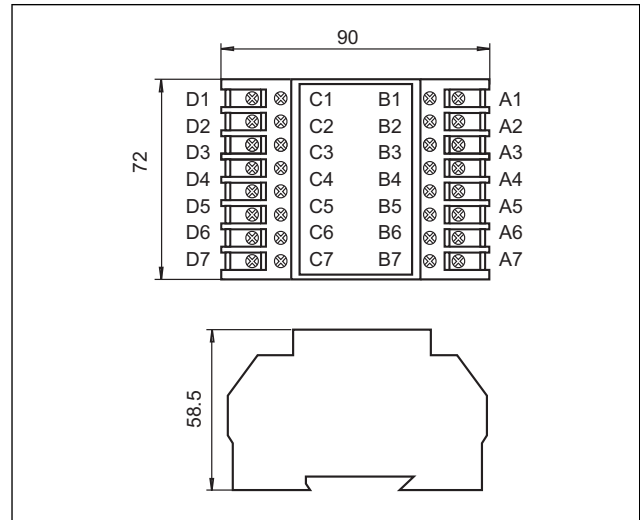
<sup>(3)</sup> between sensor and the interpolation electronics

# Dimensions, Connection assignment

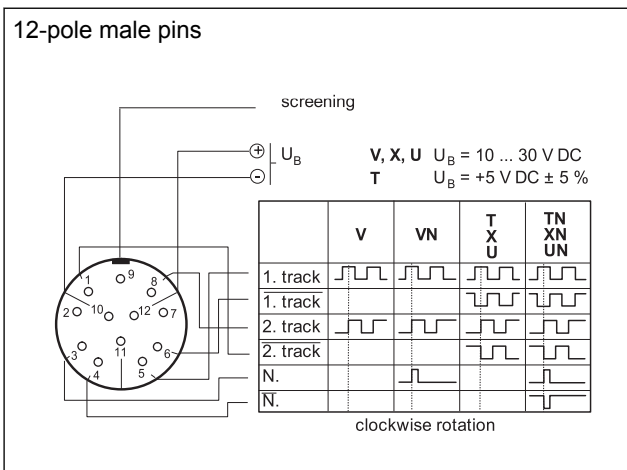
Dimensional drawing GEL 212



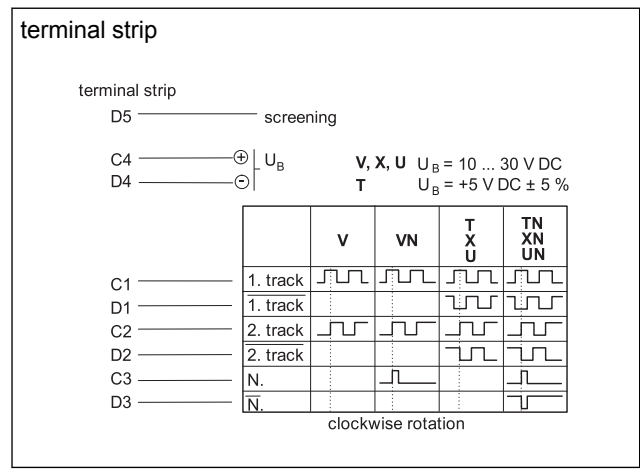
Dimensional drawing GEL 213



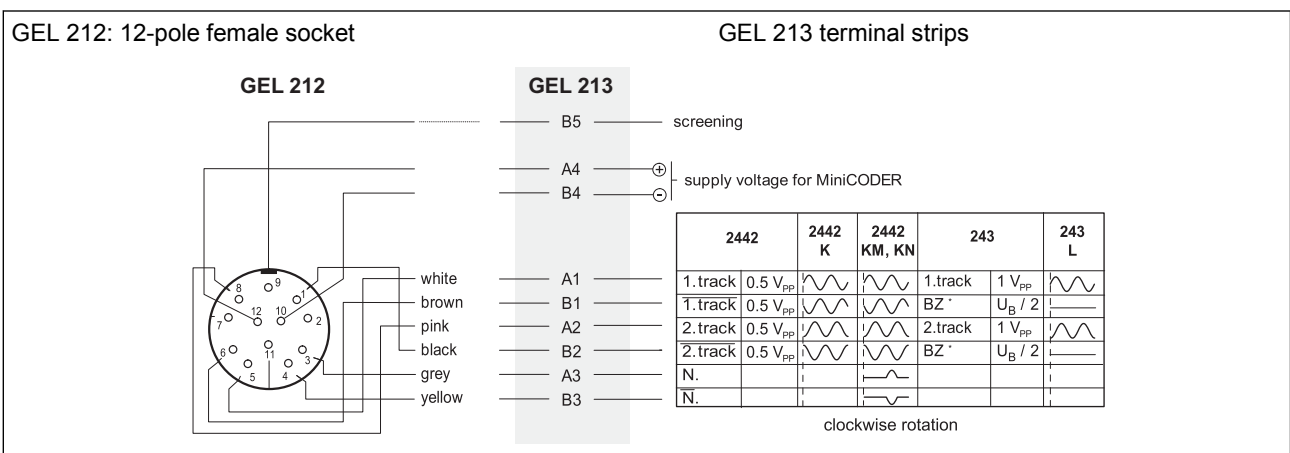
Output side of GEL 212



Output side of GEL 213



Connection assignment input side



# Type code

21	<b>Design</b>	
	2	closed housing
	3	for top hat rail mounting
	<b>Signal pattern</b>	
	T	2 square-wave signals shifted by 90° and their inversed signals (TTL)
V	2 square-wave signals shifted by 90° (HTL)	
U	2 square-wave signals shifted by 90° and their inversed signals (TTL)	
X	2 square-wave signals shifted by 90° and their inversed signals (HTL)	
<b>Reference signal</b>		
–	without	
N	with reference signal	
<b>Multiplier</b>		
01	interpolation factor 1	
02	interpolation factor 2	
04	interpolation factor 4	
08	interpolation factor 8	
10	interpolation factor 10	
16	interpolation factor 16	
20	interpolation factor 20	
25	interpolation factor 25	
32	interpolation factor 32	
40	interpolation factor 40	
50	interpolation factor 50	
64	interpolation factor 64	
80	interpolation factor 80	
AA	interpolation factor 100	
BB	interpolation factor 125	
CC	interpolation factor 128	
DD	interpolation factor 200	
EE	interpolation factor 250	
FF	interpolation factor 256	
GG	interpolation factor 400	
HH	interpolation factor 500	
KK	interpolation factor 512	
<b>Sense control</b>		
0	without	



## Note

When using the GEL 212 or GEL 213 interpolation electronics in combination with a GEL 243 or GEL 2442 sensor or with a GEL 295 encoder the components are factory-adapted to each other (the interpolation electronics has been labelled with the serial number of the sensor/encoder belonging to it).

Sensors from **other manufacturers** are to be adapted to the interpolation electronics in the factory.